



Dart Aerospace Ltd.
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D2282-3
Job Sheet 173618



Sold For end March

Part No: D2282-3

Job Qty: 40 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		3/22/18	0.00	0.00	Start Up Machining	<i>mark</i>	<i>JB 18-03-15</i>
100	Hardinge	40 pcs		3/23/18	0.01	1.26	Hardinge	<i>ic</i>	<i>JB 18-03-15</i>
120	QC	40 pcs		3/23/18	0.00	0.00	QC8		<i>JP 18/03/17</i>
130	Packaging	40 pcs		3/23/18	0.00	0.00	Packaging3		<i>EL</i>
140	QC21-SA	40 Ea		3/23/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA188
Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION : WA002

DAS
21
9-18

MAR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	7.9160 ft (.1979 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	8	24	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.375Inches	+ 0.000 - 0.020	2.375 2.355	

Plex 3/6/18 7:40 AM Dart.lajeunesse.marie

